

MATERIAL SAFETY DATA SHEET



SECTION 1 - PRODUCT AND COMPANY INFORMATION

PPG Industries, Inc.
One PPG Place
Pittsburgh, PA 15272

EMERGENCY PHONE NUMBERS (412) 434-4515 (U.S.)
(24 hours/day):

(514) 645-1320 (Canada)
01-800-00-21-400 (Mexico)
0532-83889090 (China)

TECHNICAL INFORMATION: (740) 363-9610 (DELAWARE, OH) 8:00 a.m. - 5:00 p.m. EST
PRODUCT SAFETY/MSDS INFORMATION: (412) 492-5555 7:00 a.m. - 4:30 p.m. EST
Product ID: JH3770 (0808)
PRODUCT NAME: EPOXY PRIMER HARDENER
SYNONYMS: None
ISSUE DATE: 07/01/2007
EDITION NO.: 2
CHEMICAL FAMILY: ACRYLIC

EMERGENCY OVERVIEW:

Flammable. Keep away from heat, sparks, flames, and other sources of ignition. Do not smoke. Extinguish all flames and pilot lights. Turn off stoves, heaters, electrical motors, and other sources of ignition during use and until all vapors/odors are gone. CAUSES IRREVERSIBLE EYE DAMAGE. MAY BE CORROSIVE. THIS PRODUCT CONTAINS A MATERIAL WHICH CAUSES SKIN BURNS. MAY BE ABSORBED THROUGH THE SKIN. PROLONGED OR REPEATED CONTACT MAY CAUSE AN ALLERGIC SKIN REACTION. VAPOR AND/OR SPRAY MIST HARMFUL IF INHALED. VAPOR IRRITATES EYES, NOSE, AND THROAT. MAY CAUSE IRRITATION AND/OR ALLERGIC RESPIRATORY REACTION IN LUNGS. HARMFUL IF SWALLOWED.

SECTION 2 - COMPOSITION INFORMATION

The following ingredient(s) marked with an "x" are considered hazardous under applicable U.S. OSHA and/or Canadian WHMIS regulations. If no ingredients are listed, then there are no U.S. OSHA and/or Canadian WHMIS hazardous ingredients in this product.

Material/ CAS Number	Percent	Hazardous
PROPYLENE GLYCOL MONOMETHYL ETHER 107-98-2	10 - 30	X
METHYL ETHYL KETONE 78-93-3	7 - 13	X
ALIPHATIC AMINE RESIN 31326-29-1	5 - 10	X
N-BUTYL ACETATE 123-86-4	5 - 10	X
N-BUTYL ALCOHOL 71-36-3	3 - 7	X
METHYL (N-AMYL) KETONE 110-43-0	1 - 5	X
ISOPROPYL ALCOHOL 67-63-0	1 - 5	X
TOLUENE 108-88-3	1 - 5	X
AROMATIC NAPHTHA 64742-95-6	1 - 5	X
1,2,4-TRIMETHYL BENZENE 95-63-6	1 - 5	X
DIETHYLENE TRIAMINE 111-40-0	0.5-1.5	X
XYLENES 1330-20-7	0.1-1.0	X

SECTION 3 - HAZARDS IDENTIFICATION

ACUTE OVEREXPOSURE EFFECTS

EYE CONTACT:

This product contains a material which causes irreversible eye damage. Redness, itching, burning sensation and visual disturbances may indicate excessive eye contact.

SKIN CONTACT:

May be corrosive. This product contains a material which causes skin burns. Dryness, itching, cracking, burning, redness, and swelling are conditions associated with excessive skin contact.

SKIN ABSORPTION:

May be absorbed through the skin. Prolonged or repeated contact may cause an allergic skin reaction.

INHALATION:

Vapor and/or spray mist harmful if inhaled. Vapor irritates eyes, nose, and throat. May cause irritation and/or allergic respiratory reaction in lungs.

INGESTION:

Harmful if swallowed.

SIGNS & SYMPTOMS OF OVEREXPOSURE:

Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Eye watering, headaches, nausea, dizziness and loss of coordination are indications that solvent levels are too high. Intentional misuse by deliberately concentrating and inhaling the contents can be harmful or fatal. Dryness, itching, cracking, burning, redness, and swelling are conditions associated with excessive skin contact.

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE: Not applicable.

CHRONIC OVEREXPOSURE EFFECTS

Avoid long-term and repeated contact.

Repeated exposure to vapors above recommended exposure limits (see Section 8) may cause irritation of the respiratory system and permanent brain and nervous system damage. Intentional misuse by deliberately concentrating and inhaling the contents can be harmful or fatal. Prolonged exposure to an ingredient(s) in this product may cause kidney and/or liver damage. This product contains toluene. Toluene inhalation in animals (greater than 1500 ppm) and intentional inhalation of toluene-containing products by humans (e.g. glue) has caused adverse fetal development effects. High exposures to xylenes in some animal studies have been reported to cause health effects on the developing embryo and fetus. These effects were often at levels toxic to the mother. There is some evidence that repeated overexposure to n-butyl alcohol vapors at concentrations above the stated threshold limits can contribute to hearing loss by damaging the auditory nerve and can cause specific injury to the cornea of the eye known as keratitis. There is some evidence that repeated exposure to organic solvent vapors in combination with constant loud noise can cause greater hearing loss than expected from exposure to noise alone. An ingredient in this product has caused fetal toxicity in experimental animals. The significance of these findings for humans is unknown.

The effects of long-term, low level exposures to this product have not been determined. Safe handling of this material on a long-term basis should emphasize the prevention of all contact with this material to avoid any effects from repetitive acute exposures. See Section 11, of this MSDS for a detailed list of chronic health effects information available on individual ingredients in this product.

SECTION 4 - FIRST AID MEASURES

If ingestion, irritation, any type of overexposure or symptoms of overexposure occur during or persists after use of this product, contact a POISON CONTROL CENTER, EMERGENCY ROOM OR PHYSICIAN immediately; have Material Safety Data Sheet information available.

EYE CONTACT:

Remove contact lens and pour a gentle stream of warm water through the affected eye for at least 15 minutes. Contact a poison control center, emergency room or physician right away as further treatment will be necessary.

SKIN CONTACT:

Run a gentle stream of water over the affected area for 15 minutes. A mild soap may be used if available. Contact a poison control center, emergency room or physician right away as further treatment will be necessary.

INHALATION:

Remove from area to fresh air. If symptomatic, contact a poison control center, emergency room or physician for treatment information.

INGESTION:

Gently wipe or rinse the inside of the mouth with water. Sips of water may be given if person is fully conscious. Never give anything by mouth to an unconscious or convulsing person. Do Not induce vomiting. Contact a poison control center, emergency room or physician right away as further treatment will be necessary.

SECTION 5 - FIRE FIGHTING MEASURES

FLAMMABLE PROPERTIES

FLASHPOINT: 48 Degrees F (9 Degrees C)

FLASHPOINT TEST METHOD:

Pensky-Martens Closed Cup

UEL: Not Available.

LEL: 1.8

AUTOIGNITION TEMPERATURE:

Not Available.

EXTINGUISHING MEDIA:

Use National Fire Protection Association (NFPA) Class B extinguishers (carbon dioxide, dry chemical, or universal aqueous film forming foam) designed to extinguish NFPA Class IB flammable liquid fires. Water spray may be ineffective. Water spray may be used to cool closed containers to prevent pressure build-up and possible autoignition or explosion when exposed to extreme heat.

PROTECTION OF FIREFIGHTERS:

Fire-fighters should wear self-contained breathing apparatus and full protective clothing.

UNUSUAL FIRE AND EXPLOSION HAZARDS:

Keep this product away from heat, sparks, flame, and other sources of ignition (i.e., pilot lights, electric motors, static electricity). Invisible vapors can travel to a source of ignition and flash back. Do not smoke while using this product. Keep containers tightly closed when not in use. Closed containers may explode when overheated. Do not apply to hot surfaces. Toxic gases may form when this product comes in contact with extreme heat. May produce hazardous decomposition products when exposed to extreme heat. Extreme heat includes, but is not limited to, flame cutting, brazing, and welding.

SECTION 6 - ACCIDENTAL RELEASE MEASURE

STEPS TO BE TAKEN IF MATERIAL IS RELEASED OR SPILLED:

Provide maximum ventilation. Only personnel equipped with proper respiratory, skin, and eye protection should be permitted in the area. Remove all sources of ignition. Take up spilled material with sand, vermiculite, or other noncombustible absorbent material and place in clean, empty containers for disposal. Only the spilled material and the absorbant should be placed in this container.

SECTION 7 - HANDLING AND STORAGE

PRECAUTIONS TO BE TAKEN DURING HANDLING AND STORAGE:

Vapors may collect in low areas. If this material is part of a multiple component system, read the Material Safety Data Sheet(s) for the other component or components before blending as the resulting mixture may have the hazards of all of its parts. Containers should be grounded when pouring. Avoid free fall of liquids in excess of a few inches.

STORAGE:

Do not store above 120 degrees F.(48 degrees C.). Store large quantities in buildings designed and protected for storage of NFPA Class IB flammable liquids.

SECTION 8 - EXPOSURE CONTROLS & PERSONAL PROTECTION

ENGINEERING CONTROLS:

Provide general dilution or local exhaust ventilation in volume and pattern to keep the concentration of ingredients listed in Section 8 below the lowest suggested exposure limits, the LEL below the stated limit, and to remove decomposition products during welding or flame cutting.

PERSONAL PROTECTIVE EQUIPMENT

EYES:

Wear chemical-type splash goggles and full face shield when possibility exists for eye contact due to splashing or spraying liquid, airborne particles, or vapors.

SKIN/GLOVES:

Wear protective clothing sufficient to cover exposed skin surfaces. For applications where skin contact is likely and impermeable clothing is necessary, select clothing constructed of: neoprene rubber or butyl rubber. No specific permeation/degradation testing have been done on protective clothing for this product. Recommendations for skin protection are based on infrequent contact with this product. For frequent contact or total immersion, contact a manufacturer of protective clothing for appropriate chemical impervious equipment. Clean contaminated clothing and shoes.

RESPIRATOR:

Overexposure to vapors may be prevented by ensuring proper ventilation controls, vapor exhaust or fresh air entry. A NIOSH- approved air purifying respirator with the appropriate chemical cartridges or a positive-pressure, air-supplied respirator may also reduce exposure. Read the respirator manufacturer's instructions and literature carefully to determine the type of airborne contaminants against which the respirator is effective, its limitations, and how it is to be properly fitted and used. Provide general dilution or local exhaust ventilation in volume and pattern to keep the concentration of ingredients listed in Section 2 below the lowest suggested exposure limits, the LEL below the stated limit, and to remove decomposition products during welding or flame cutting.

GENERAL HYGIENE - ESTABLISHED EXPOSURE LIMITS

If Threshold Limit Values (TLVs) have been established by ACGIH, OSHA, Ontario or PPG, they will be listed below. These limits are intended for use in the practice of industrial hygiene as guidelines or recommendations in the control of potential workplace health hazards. These limits are not a relative index of toxicity and should not be used by anyone without industrial hygiene training.

Material/ CAS Number	Percent	ACGIH TLV	ACGIH STEL	OSHA PEL	OSHA STEL
PROPYLENE GLYCOL MONOMETHYL ETHER 107-98-2	10 - 30	100 PPM	150 PPM	100 ppm	150 ppm
METHYL ETHYL KETONE 78-93-3	7 - 13	200 ppm	300 ppm	200 ppm	300 ppm
N-BUTYL ACETATE 123-86-4	5 - 10	150 PPM	200 ppm	150 ppm	200 ppm
N-BUTYL ALCOHOL 71-36-3	3 - 7	C- 50 ppm	Not established	C-S-50 ppm	Not established
METHYL (N-AMYL) KETONE 110-43-0	1 - 5	50 ppm	Not established	100 ppm	Not established
ISOPROPYL ALCOHOL 67-63-0	1 - 5	200 PPM	400 PPM	400 ppm	500 ppm
TOLUENE 108-88-3	1 - 5	S- 50 ppm	Not established	100 ppm	150 ppm
DIETHYLENE TRIAMINE 111-40-0	0.5-1.5	S- 1 ppm	Not established	1 ppm	Not established
XYLENES 1330-20-7	0.1-1.0	100 ppm	150 PPM	100 ppm	150 ppm

Percent Volatile by Volume: 72.470
pH: Not available.
ODOR THRESHOLD: Not available.
Vapour Pressure: 23.2 mmHg
ODOR/APPEARANCE: Viscous liquid with an odor characteristic of the solvents listed in Section 2.
VAPOR DENSITY: HEAVIER THAN AIR
Evaporation Rate: 203
BOILING POINT OR RANGE: 133 - 401 Degrees F
Freezing Point or Range: Not Applicable.
Melting Point or Range(°C): Not Applicable.
Partition coefficient (n-octanol/water): Not Applicable.
WEIGHT PER GALLON: 7.78 (U.S.) / 9.3 (IMPERIAL)

SECTION 10 - STABILITY AND REACTIVITY

STABILITY:
This product is normally stable and will not undergo hazardous reactions.
CONDITIONS TO AVOID:
None Known.
INCOMPATIBLE MATERIALS:
Avoid contact with strong alkalis, strong mineral acids, or strong oxidizing agents.
HAZARDOUS POLYMERIZATION:
None Known.
HAZARDOUS DECOMPOSITION PRODUCTS:
- Carbon monoxide - Carbon dioxide - Lower molecular weight polymer fractions

Material/ CAS Number	Percent	Ontario TWA	Ontario STEL	PPG IPEL	PPG STEL
PROPYLENE GLYCOL MONOMETHYL ETHER 107-98-2	10 - 30	100 ppm	150 ppm	Not established	Not established
METHYL ETHYL KETONE 78-93-3	7 - 13	200 ppm	300 ppm	Not established	Not established
N-BUTYL ACETATE 123-86-4	5 - 10	150 ppm	200 ppm	Not established	Not established
N-BUTYL ALCOHOL 71-36-3	3 - 7	C-S-50 ppm	Not established	Not established	Not established
METHYL (N-AMYL) KETONE 110-43-0	1 - 5	25 ppm	Not established	Not established	Not established
ISOPROPYL ALCOHOL 67-63-0	1 - 5	200 PPM	400 PPM	Not established	Not established
TOLUENE 108-88-3	1 - 5	50 PPM	Not established	Not established	Not established
DIETHYLENE TRIAMINE 111-40-0	0.5-1.5	S- 1 PPM	Not established	Not established	Not established
XYLENES 1330-20-7	0.1-1.0	100 ppm	150 ppm	Not established	Not established

Key: ACGIH=American Conference of Governmental Industrial Hygienists; OSHA=Occupational Safety and Health Administration; TLV=Threshold Limit Value; TWA=Time Weighted Average; PEL=Permissible Exposure Limit (1989 Vacated values); IPEL=Internal Permissible Exposure Limit; Ceiling=TLV or PEL Ceiling Limit; STEL=TLV or PEL Short-Term Exposure Limit; Skin= Skin Absorption Designation. [C- Ceiling Limit; S-Potential Skin Absorption; R-Respirable Dust]
Additional Information Not applicable.

SECTION 9 - PHYSICAL & CHEMICAL PROPERTIES (FORMULA VALUES, NOT SALES SPECIFICATIONS)

SPECIFIC GRAVITY: .934
PHYSICAL STATE: Liquid
Percent Solids: 33.09

SECTION 11 - TOXICOLOGICAL INFORMATION

ACUTE TOXICITY

Material/ CAS Number	Percent	ORAL LD50 (g/kg)	DERMAL LD50 (g/kg)	INHALATION LC50 (mg/l)
PROPYLENE GLYCOL MONOMETHYL ETHER 107-98-2	10 - 30	5.20 g/kg	13.00 g/kg	54.60 mg/l 4 hr
METHYL ETHYL KETONE 78-93-3	7 - 13	2.74 g/kg	13.00 g/kg	Not Available
N-BUTYL ACETATE 123-86-4	5 - 10	10.77 g/kg	17.60 g/kg	Not Available
N-BUTYL ALCOHOL 71-36-3	3 - 7	.79 g/kg	3.40 g/kg	24.25 mg/l 4 hr
METHYL (N-AMYL) KETONE 110-43-0	1 - 5	1.60 g/kg	10.21 g/kg	Not Available
ISOPROPYL ALCOHOL 67-63-0	1 - 5	4.40 g/kg	12.80 g/kg	72.60 mg/l 4 hr
TOLUENE 108-88-3	1 - 5	.64 g/kg	8.39 g/kg	12.50 mg/l 4 hr
AROMATIC NAPHTHA 64742-95-6	1 - 5	8.40 g/kg	3.48 g/kg	5.20 mg/l 4 hr
1,2,4-TRIMETHYL BENZENE 95-63-6	1 - 5	Not Available	Not Available	18.00 mg/l 4 hr
DIETHYLENE TRIAMINE 111-40-0	0.5-1.5	1.08 g/kg	1.09 g/kg	Not Available
XYLENES 1330-20-7	0.1-1.0	4.30 g/kg	1.70 g/kg	21.88 mg/l 4 hr

PHYSICAL/CHEMICAL

Hydrolysis: No information available.
Photolysis: No information available.

SECTION 13 - DISPOSAL CONSIDERATIONS

Provide maximum ventilation, only personnel equipped with proper respiratory and skin and eye protection should be permitted in the area. Take up spilled material with sawdust, vermiculite, or other absorbent material and place in containers for disposal.

Waste material must be disposed of in accordance with federal, state, provincial and local environmental control regulations. Empty containers should be recycled by an appropriately licensed reconditioner/salvager or disposed of through a permitted waste management facility. Additional disposal information is contained on the Environmental Data Sheet for this product, which can be obtained from your PPG representative.

SECTION 14 - TRANSPORTATION INFORMATION

Proper Shipping Name: NOT AVAILABLE
NOS Technical Name: NOT AVAILABLE
Hazard Class: N.A.
Subsidiary Class(es): N.A.
UN Number: N.A.
Packing Group: N.A.

USA - RQ Hazardous Substances: NOT AVAILABLE
USA-RQ Hazardous Substance: NOT AVAILABLE
Threshold Ship Weight:
Marine Pollutant Name: NOT AVAILABLE

SECTION 15 - REGULATORY INFORMATION

INVENTORY STATUS

U.S. TSCA: This product and/or all of its components are listed on the U.S. TSCA Inventory or is otherwise exempt from TSCA Inventory reporting requirements.

FEDERAL REGULATIONS

US Regulations

CHRONIC TOXICITY

Ingredient Target Organ/Chronic Effects:

- Respiratory sensitizer - Eye - Ear - Kidney - Liver - Fetotoxin - Embryotoxin - Teratogen - Brain - Central nervous system - Lung

Mutagenicity Toxicity:

This has not been tested for this product.

Reproductive Toxicity:

This has not been tested for this product.

SUPPLEMENTAL HEALTH INFORMATION:

Material/ CAS Number	Percent	Ingredient Specific Animal Data:
METHYL ETHYL KETONE 78-93-3	7 - 13	This product contains methyl ethyl ketone (MEK). MEK has been shown to cause minor embryotoxic/fetotoxic effects in laboratory animals exposed for prolonged periods at high concentrations via inhalation. The potential for human exposure to high concentrations is expected to be low due to the irritating effects of MEK at low concentrations.
N-BUTYL ALCOHOL 71-36-3	3 - 7	This product contains an ingredient which has been shown to cause adverse reproductive effects in animals at doses which are also toxic to the mother.

SECTION 12 - ECOLOGICAL INFORMATION

POTENTIAL ENVIRONMENTAL EFFECTS

Ecotoxicity: No Information Available.

ENVIRONMENTAL FATE

Mobility: No information available.
Biodegradation: No information available.
Bioaccumulation: No Information Available.

Material/ CAS Number	Percent	CERCLA HS - RQ (LBS)	SARA EHS- TPQ (LBS)	SARA 313
PROPYLENE GLYCOL MONOMETHYL ETHER 107-98-2	10 - 30	Not Listed	Not Listed	Not Listed
METHYL ETHYL KETONE 78-93-3	7 - 13	5000 lbs	Not Listed	Not Listed
ALIPHATIC AMINE RESIN 31326-29-1	5 - 10	Not Listed	Not Listed	Not Listed
N-BUTYL ACETATE 123-86-4	5 - 10	5000 lbs	Not Listed	Not Listed
N-BUTYL ALCOHOL 71-36-3	3 - 7	5000 lbs	Not Listed	Listed
METHYL (N-AMYL) KETONE 110-43-0	1 - 5	Not Listed	Not Listed	Not Listed
ISOPROPYL ALCOHOL 67-63-0	1 - 5	Not Listed	Not Listed	Not Listed
TOLUENE 108-88-3	1 - 5	1000 lbs	Not Listed	Listed
AROMATIC NAPHTHA 64742-95-6	1 - 5	Not Listed	Not Listed	Not Listed
1,2,4-TRIMETHYL BENZENE 95-63-6	1 - 5	Not Listed	Not Listed	Listed
DIETHYLENE TRIAMINE 111-40-0	0.5-1.5	Not Listed	Not Listed	Not Listed
XYLENES 1330-20-7	0.1-1.0	100 lbs	Not Listed	Listed

HMIS=Hazardous Materials Identification System; NFPA=National Fire Protection Association;

Safe handling of this product requires that all of the information on the MSDS be evaluated for specific work environments and conditions of use.

PREPARED BY: Product Safety Department
REASON FOR REVISION: Section 11 has been updated. Section 1 has been updated. Section 15 has been updated. Section 3 has been updated. Section 4 has been updated. Section 5 has been updated. Section 6 has been updated. Section 13 has been updated. Section 7 has been updated. Section 8 has been updated. Section 9 has been updated. Section 10 has been updated. Date. Edition.
Updated MSDS
format.

This Material Safety Data Sheet has been prepared in accordance with Canada's Workplace Hazardous Materials Information System (WHMIS) and the OSHA Hazard Communication Standard (29 CFR 1910.1200), the supplier notification requirements of SARA Title III, Section 313 and other applicable right-to-know regulations.
Additional environmental information is contained on the Environmental Data Sheet for this product, which can be obtained from your PPG representative.
JH3770 000001 (00463979.002)(06/29/07)
070525, 000, 0808

*** END OF MSDS ***

SARA 311/312

Health (acute): Yes
Health (chronic): Yes
Fire (flammable): Yes
Pressure: No
Reactivity: No

WHMIS HAZARD CLASS: - Class B, Division 2 - Class D, Division 2, Subdivision A - Class D, Division 2, Subdivision B - Class E

STATE/PROVINCIAL REGULATIONS

CALIFORNIA PROP. 65: WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Additional Information

Key: IARC- International Agency on the Research of Cancer; ACGIH- American Conference of Governmental Industrial Hygienists; NTP- National Toxicology Program *Denotes chemical as NTP Known Carcinogen; + Denotes NTP Possible Carcinogen; OSHA- Occupational Safety and Health Administration.

SECTION 16 - OTHER INFORMATION

Hazard Rating Systems

NFPA Rating: 3 30

HMIS Rating: 3*30

Rating System: 0=Minimal, 1=Slight, 2=Moderate, 3=Serious, 4=Severe, *=Chronic Effects.