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WILSONART® 3100 Adhesive Series

MSDS Number: 18952 Revision Date: 7/18/2005

1 PRODUCT AND COMPANY IDENTIFICATION

Common Name WILSONART® 3100 Adhesive Series

Includes:

WILSONART® 3100 Adhesive WILSONART® 3102 UV Adhesive WILSONART® 3105 Adhesive WILSONART® 3116 Adhesive WILSONART® 3121 Adhesive WILSONART® 3131 Adhesive WILSONART® 3132 Adhesive

MANUFACTURER WILSONART INTERNATIONAL, INC.

P.O. BOX 6110 - 2400 WILSON PLACE

TEMPLE, TX 76503

INFORMATION PHONE: 800-433-3222 (USA)

Trade Name WA 3100 Adhesive Series or Lokweld 3100 Adhesive Series

MATERIAL USES Adhesive for laminate

Revision # 2

In Case of Emergency Contact:

CHEMTREC: 800-424-9300 (USA)

703-527-3887 (INTERNATIONAL)

2 COMPOSITION/INFORMATION ON INGREDIENTS

Name	CAS#	% by Weight
Polyvinyl alcohol (Except 3131, RN#4455)*	9002-89-5	1 - 5
Vinyl acetate polymers (RN#4453, 4455, 4456, 4		40 - 70
Starch	9005-25-8	15 - 40
(RN#4453, 4455, 4456, 44 Ethylene glycol	458, 4459) [*] 107-21-1	1 - 5
(3121, RN#4459* only) Aromatic diester (3116, 3131, 3132, RN#4		1 - 5

^{*}See Section 15 for Canadian HMRIC Registry Number exemptions.

3 HAZARDS IDENTIFICATION

Route of Entry: Skin, eyes, and respiratory tract.

Target Organs: None.

Inhalation: Breathing vapors may cause irritation to the respiratory tract.



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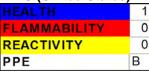
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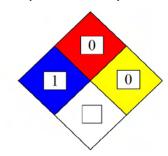
Skin Contact: May cause skin irritation. **Eye Contact:** May cause eye irritation.

Ingestion: Not an expected route of entry. If ingested it may cause irritation to gastro-intestinal tract.

HMIS (United States):



NFPA (United States):



WHMIS (Canada): D2A.



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FIRST AID MEASURES

Inhalation: Remove patient to fresh air. If patient is having difficulty breathing seek immediate medical attention. If not

breathing, clear airway and start mouth-to-mouth artificial respiration (or use bag-mask respirator). Get

immediate medical attention.

Skin Contact: Wash affected areas with soap and water. If irritation develops, seek medical attention.

Eye Contact: Flush eyes with water for 15 minutes. Remove contact lenses prior to water flush. Seek medical attention. **Ingestion:** DO NOT induce vomiting. DO NOT give anything by mouth to an unconscious person. Get immediate

medical attention.

FIRE FIGHTING MEASURES

Flash Point:

Flash Point Method:

Autoignition Temperature:

Not Applicable.

Not Applicable.

Not Applicable.

Material is not flammable. Dry adhesive will burn. In case of fire use water, dry chemical, or CO2.

Use extinguishing media appropriate for surrounding materials.

Wear self contained breathing apparatus and protective gear appropriate for surrounding materials.

Hazardous decomposition products include carbon oxides (CO, CO2) and acetic acid.

ACCIDENTAL RELEASE MEASURES



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Wear appropriate PPE. Make sure work area is well ventilated. Spilled adhesive may be slippery.

Environmental precautions:

Keep out of sewers or drains.

Clean-up methods

Dike and contain spill. Absorb spilled product with vermiculite, dry sand, or earth. Dispose in a suitable container.

7 HANDLING AND STORAGE

Handling Precautions: Avoid breathing vapors. Handle in well ventilated areas. Avoid freezing and boiling

temperatures.

Storage Requirements: Avoid freezing and boiling temperatures. Minimize contact with atmospheric air to prevent

inoculation with microorganisms.

8 EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls: Use in a well ventilated area.

Protective Equipment: Wear approved safety glasses with side shields. Wear latex gloves.

Wear normal work clothing. Ensure a functioning eye wash is either in or near the work area.

Exposure Guidelines/Other: Ingredient Name Exposure Limits

Vinyl acetate monomer OSHA PEL: 10 ppm; ACGIH TLV 10 ppm

(All, RN#4453, 4455, 4456, 4458, 4459)* STEL 20ppm

Starch OSHA:15 mg/m3 (total); ACGIH TLV:10 mg/m3 (All, RN#4453, 4455, 4456, 4458, 4459)* Respirable 5 mg/m3

Ethylene glycol ACGIH TLV: 100 mg/m3 (3121 only, RN#4459*) ceiling (aerosol)

*See Section 15 for Canadian HMIRC Registry Number exemptions.

Consult local authorities and local regulations for exposure limits.

9 PHYSICAL AND CHEMICAL PROPERTIES

Appearance: White mobile liquid.

Physical State:Liquid.Boiling Point:Similar to water.Odor:Mild sweet.Freezing/Melting Pt.:Similar to water.

pH:4 - 6 (acidic)Solubility:Soluble.Vapor Pressure:Equivalent to water.Spec Grav./Density:1.1 - 1.2

Vapor Density: Equivalent to water.

VOC: < 20a/L

Viscosity: Varying by type.

10 STABILITY AND REACTIVITY

Stability: Stable as supplied. Coagulation may occur following freezing/thaw cycle or boiling.

Conditions to avoid: Extreme temperatures.



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Materials to avoid (incompatability): Copper and copper alloys, strong acids, and alkalies.

Hazardous Decomposition products: Carbon oxides (CO2, CO) and acetic acid.

Hazardous Polymerization: Will not polymerize.

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TOXICOLOGICAL INFORMATION

Acute Toxicity:

None reported.

Chronic toxicity:

ΑII

These products may contain trace amounts of vinyl acetate monomer (VAM) and ACGIH evaluates VAM as an A3-Animal Carcinogen. Available evidence suggests that VAM is not likely to cause cancer in humans except under uncommon or unlikely routes of exposure, but because VAM can be metabolized to acetaldehyde, which has an IARC 2B classification (possibly carcinogenic to humans), these products have also been listed under IARC Category 2B

WA 3116 (RN#4453*); WA3131 (RN#4455*); WA 3132 (RN#4456*)

Chronic ingestion of an ingredient in these products has been shown to cause tumors in laboratory animals. An ingredient in these products has been shown to be a reproductive toxin in laboratory animals.

WA 3121 (RN#4459*)

Chronic ingestion of an ingredient in this product has been shown to cause adverse effects on the kidneys, the bone marrow, and sperm of laboratory animals. An ingredient in this product has been shown to be a teratogen in laboratory animals.

12 ECOLOGICAL INFORMATION

Ecotoxicity Not available.
BOD5 and COD Not available.
Biodegradable/OECD Not available.
Mobility Not available.

Toxicity of the Products of Biodegradation

Not available.

Special Remarks on the Products of Biodegradation

No additional remark.

13 DISPOSAL CONSIDERATIONS

Dispose of in accordance with Federal, State, and local regulations.

14 TRANSPORT INFORMATION

DOT Classification - Resin Compound - Not DOT Regulated//Keep from freezing Proper Shipping Name - Adhesive Resin Compound Markings - None Packaging instructions - Keep from freezing Marine Pollutant - NO TDG hazard class - None

^{*}See Section 15 for Canadian HMIRC Registry Number exemptions.



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REGULATORY INFORMATION

U.S. Federal Regulations

OSHA (29 CFR 1910.1200) - Vinyl acetate.
CERCLA Reportable quantity (Rg) values:
Vinyl acetate monomer 5000 lbs.
Acetaldehyde 1000 lbs.

TSCA inventory: The chemicals in this product are listed.

SARA 302/304/311/312 extremely hazardous substances: None.

SARA 302/304 emergency planning and notification: None.

SARA 302/304/311/312 hazardous chemicals: None.

SARA 311/312 MSDS distribution, chemical inventory, hazard identification: None.

SARA 313 toxic chemical notification and release reporting: None.

CWA 307: None. CWA 311: None.

CAA 112 accidental release prevention: None.

CAA 112 regulated flammable substances: None.

CAA 112 regulated toxic substances: None.

International Regulations

EINECS - None.

DSL - R36/37 - Irritating to eyes and respiratory system.

WHIMS - D2A.

State Regulations

Pennsylvania RTK:

Vinyl acetate monomer, acetaldehyde

Minnesota:

Vinyl acetate monomer, acetaldehyde

Massachusetts RTK:

Vinyl acetate monomer, acetaldehyde

New Jersey RTK:

Vinyl acetate monomer, acetaldehyde

Rhode Island:

Vinyl acetate monomer, acetaldehyde

California Prop. 65:

Warning. This product may contain trace amounts of vinyl acetate monomer, acetaldehyde and formaldehyde, chemicals known to the State of California to cause cancer or reproductive toxicity.

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OTHER INFORMATION

References

Lewis, R. J., Rapid Guide to Hazardous Chemicals in the Workplace, 4th ed., Wiley-Interscience, New York, 2000. NIOSH Pocket Guide to Chemical Hazards, Department of Health and Human Services, National Institute for Occupational Safety and Health, 2004.

TLVs and BEIs, Threshold Limit Values for Chemical Substances and Physical Agents & Biological Exposure Agents, ACGI Worldwide, Cincinnati, 2003.



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Glossary

ACGIH - American Conference of Governmental Industrial Hygienists

ASTM - American Society for Testing and Materials

ADR - Agreement on Dangerous Goods by Road (Europe)

BOD5 - Biological Oxygen Demand in 5 days

CAA - Clean Air Act

CAS - Chemical Abstracts Services

CEPA - Canadian Environmental Protection Act

CERCLA - Comprehensive Environmental Response, Compensations and Liability Act

CFR - Code of Federal Regulations

CWA - Clean Water Act

DOT - Department of Transportation

DSCL - Dangerous Substances Classification and Labeling (Europe)

DSL - Domestic Substance List (Canada)

EEC/EU - European Economic Community/European Union

EINECS - European Inventory of Existing Commercial Chemical Substances

HCS - Hazard Communication System

HMIS - Hazardous Material Information System

IARC - International Agency for Research on Cancer

LD50/LC50 - Lethal Dose/Concentration kill 50%

LDLo/LCLo - Lowest Published Lethal Dose/Concentration

NFPA - National Fire Prevention Association

NIOSH - National Institute for Occupational Safety & Health

NTP - National Toxicology Program

OSHA - Occupational Safety & Health Administration

PEL - Permissible Exposure Limit

RCRA - Resource Conservation and Recovery Act

SARA - Superfund Amendments and Reorganization Act

STEL - Short Term Exposure Limit (15 minutes)

TDG - Transportation of Dangerous Goods (Canada)

TLV-TWA - Threshold Limit Value-Time Weighted Average

TSCA - Toxic Substances Control Act

WHMIS - Workplace Hazardous Material Information System

CHEMTREC:

800-424-9300 (USA)

703-527-3887 (International)

Notice to Reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above named manufacturer nor any of its subsidiaries assumes any liability whatsoever for accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.